QC4-100% Inspect kits for completeness

Memo

Work Order ID 59049

May 25, 2010 12:54:59 PM

120

QC

Quality Control



Page 1

Item ID: D412-702-345 Accept Setup Start **Revision ID:** Stop Item Name: 4-Man Aft Facing Shoulder Harness, 3 point Start Qty: 1.00 **Start Date:** 5/25/10 **Cust Item ID:** Req'd Qty: 1.00 Required Date: 5/26/10 **Customer:** Reference: Run Start **Process Plan:** Date: Approvals: Tooling: Date: Stop Date: QC: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ **Tool ID** Reject Tool # Plan Accept Reject Insp. Work Center ID **Description** Qty Qty **Run Hours** Code Number Stamp **Draw Nbr Revision Nbr** DSI9511 Α 100 0.00 DOCUMENT CONTROL 0.00 DC Memo Photocopy bluefile & type labels per PPP D412-702-345 CHG001 Document Control 110 Pick Kit 0.00 10-5-26 0.00 Packaging Memo Packaging

0.00

0.00

Work Order ID 59049

Page 2

May 25, 2010 12:54:59 PM

Item ID:

D412-702-345

Accept

Setup Start

Stop

Stop



Revision ID:

Start Date:

Item Name:

5/25/10

Start Qty: 1.00

4-Man Aft Facing Shoulder Harness, 3 point

Required Date: 5/26/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Tooling:

Date:

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Run Start

Date:

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0.00

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Set Up/

Run Hours

Tool # Plan

Code

Accept Qty

Insp.

Sequence ID/ Work Center ID 130

Packaging Packaging

Packaging

Identify and pack for shipping as per PPP D412-702-345

Location:

Memo

PPP Rev:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Reject Qty

Reject Number Stamp

10/05/26 g

May 25, 2010 12:54:57 PM												Page 1
Work Order ID: 59049 Parent Item: D412-702-345 Parent Item Name: 4-Man Aft Facing Comments: IPP Rev:A new is:		-		8/1 11 18 1 18 18 18 18 18				tart Date: 5/25 Start Qty: 1.00			d Date: 5/26	
Component Item ID/ Replacement Item Name Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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Turnoss resources			Location	<u>on</u>	Loc	<u>Oty</u>	Loc Code					
D412-702-321 Harness Assembly	Manufactured	No	GA	58457	110	I I Each	1.0000	- 1 -	1 10 - 5	1-26	SP	
namess Assembly			Location	<u>on</u>	Loc	<u>Oty</u>	Loc Code					
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Page 2

Work Order ID: 59049

D412-702-345



Parent Item Name:

4-Man Aft Facing Shoulder Harness, 3 point

Comments:

Parent Item:

IPP Rev:A new issue DD 10.04.30 verified:EC

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Start Date: 5/25/10

Required Date: 5/26/10

Start Qty: 1.00

Required Qty: 1.00

	Comments:	IFF KCV.A HCW 155	ue DD 10.04.30	VCITIC	u.EC					tart Qty. 1.00	,	Require	u Qiy. 1.0	.0
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Picklist Print

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Page 3

Work Order ID: 59049

Parent Item:

D412-702-345

Parent Item Name:

4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 5/25/10

Required Date: 5/26/10

IPP Rev:A new issue DD 10.04.30 verified:EC Comments:

Start Qty: 1.00

Required Qty: 1.00

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
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W/O:		WORK ORDER CHANGES								
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